

SUPERIOR FEATURE OF CORE (CRGO)

# IYOTI

# MAKE DISTRIBUTION TRANSFORMER

The core is constructed from low loss, cold rolled, grain oriented, annealed laminations of electrical sheet steel confirming to the latest international standars. Special frame is built in-house for clamping the core to reduce the magnetic noise as well as making the whole structure rigid and rodust.

#### WINDINGS

Coils are wound with electrolytic high conductivity paper covered or synthetic enameled copper conductors. Cooling ducts are provided to keep the hot spot temperature as low as possible. Coils are dried in electric ovens. Rigid connection support and coil clamping is provided to ensure high short circuit strength.

#### INSULATION

Precompressed board PARMALI board and JAPANEESE insulation paper of best quality is used.

#### **TAPPING**

- A. OFF CIRCUIT TAP CHANGING SWITCH Tapping from ±5% in steps of 2.5% for HV variation or as per customer's requirement.
- B. ON LOAD TAP CHANGER Tapping range as per specific requirements can be offer. OLTC for remote / auto / parallel operation can also be offered.

### OIL

Oil is tested for resistivity, dielectric and acidic characteristic confirming to IEC-296 /IS-335. Before topping up, oil is filtered throughly by dehydration plant.



## TANKS

The tanks are made of M.S. Steel plates / sheets with adequate bracing & stiffeners. Tanks are pressure tested to withstand any type of inside or outside pressure. All the external surface are given a primary coat of zinc chromate, red oxide and two finishing coats of grey paint are as. The inner surface are given a coat of heat and oil resting paint.

#### PAINTING

all the external surface are given a primary coats of paint. Paints and enamel varnish used have been confirmed from IS: 104 & 2932 standards

## **TERMINAL ARRANGEMENT & BUSHING**

Following arrangements are provided: (a) H.V. - Bare or cable box bushing (b) L.V. - Bare or cable box bushings, disconnecting chambers can also be provided on both HV & LV cable boxes. Bushing have been confirmed from IS: 3347, 2099, HV / LV bushing terminals of brass / copper have been confirmed from IS: 3347 Section - II metal part.

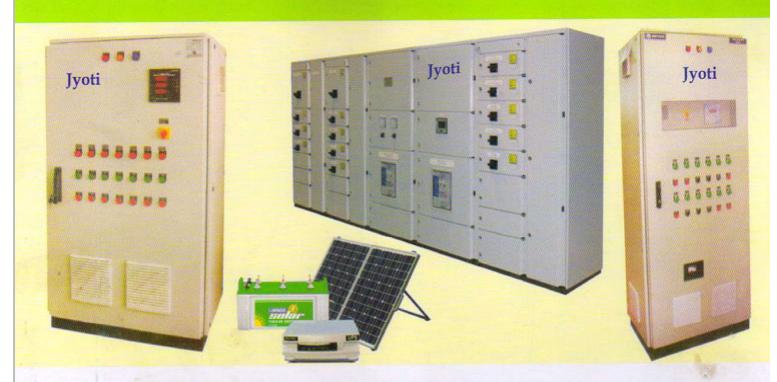
#### **GASKETS & JOINTS**

All gaskets used for making oil tight joints are cork as with base banded by oil resisting synthetic material or rubber. Neoprene rubber is used for oil tight joints for HV & LV terminals. The gaskets standards have been conformed from IS: 4253, Part - II - 1980 (Reaffirmed 1999) NC 777, RC 70C.

## **QUALITY CONTROL & ROUTINE TESTS**

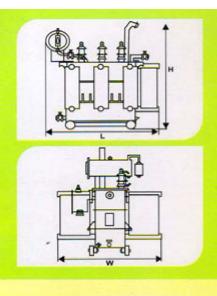
# **ELSTEEL Techno Modular Switchboards (TTA)**

- 1. Enclosures are constructed as fully type tested assemblies (TTA), confirming to IEC 61439-1/2
- 2. Modular structure, Draw out / Semi Draw out construction
- 3. Type tested for special tests like Seismic Test as per IEC 68-3-3, Vibration test as per IEC 68-2-6 & IEC68-2-36, AC Containment as per IEC 61641, etc.
- 4. Up to form 4b construction
- 5. ABS Type approval certificate for shipboard and associated marine & offshore installation
- 6. UL mark techno module switchboards
- 7. Ingress protection level of the enclosure provided up to IP 54/55
- 8. All load bearing structures of the modular enclosures made of electro galvanized steel and powder coated ensuring durability and resistance to corrosion



# **Details of the Solar Power Pack**

| S. No. | Solar Inverter / PCU |                  | Solar Panel Capacity  |                 | 12V Solar Batteriers |                     | Load   | Backup | Load                  |
|--------|----------------------|------------------|-----------------------|-----------------|----------------------|---------------------|--------|--------|-----------------------|
|        | Rating (VA)          | Rating<br>(Watt) | Solar Panel<br>Rating | No. of<br>Panel | AH<br>Capacity       | No. of<br>Batteries |        | (Hrs.) |                       |
| 1.     | 850                  | 0.65             | 100 wp                | 5               | 150                  | 1,                  | 350 W  | 3      | CFL, Fans, TV         |
| 2.     | 1500                 | 1200             | 250 wp                | 4               | 150                  | 2. Ac               | 700 W  | 4      | Cooler, Wahing Machin |
| 3.     | 2000                 | 1600             | 250 wp                | 5               | 150                  | 3.                  | 850 W  | 4-6    | Fridge                |
| 4.     | 2500                 | 2000             | 100 wp                | 12              | 150                  | 4/_                 | 850 W  | 4-6    | Submersible           |
| 5.     | 3000                 | 2400             | 250 wp                | 8               | 150                  | 5.                  | 1300 W | 4-6    | Inverter AC upto 1 to |
| 6.     | 5000                 | 4000             | 250 wp                | 12              | 150                  | 6.                  | 1950 W | 4-6    | Ac upto 1.5 ton       |



| Rate Power<br>In KVA | Impedance | STANDARD<br>HV / LV | WINDING<br>Material | Total<br>Kg. | No. Load<br>Losses | Full Load<br>Losses | LxWxH       |
|----------------------|-----------|---------------------|---------------------|--------------|--------------------|---------------------|-------------|
| 25                   | 4.50      | 11000/433           | Copper              | 230          | 85                 | 685                 | 37×30×48    |
| 63                   | 4.50      | 11000/433           | Copper              | 390          | 160                | 1285                | 39x34x50    |
| 100                  | 4.50      | 11000/433           | Copper              | 520          | 225                | 1850                | 49x35x52    |
| 160                  | 4.75      | 11000/433           | Copper              | 825          | 300                | 2900                | 52x35x56    |
| 200                  | 4.75      | 11000/433           | Copper              | 910          | 415                | 3150                | 52x40x70    |
| 250                  | 4.75      | 11000/433           | Copper              | 1100         | 500                | 3600                | 53×42×70    |
| 315                  | 4.75      | 11000/433           | Copper              | 1250         | 550                | 4000                | 67x44x75    |
| 400                  | 4.75      | 11000/433           | Copper              | 1400         | 650                | 5000                | 69x45x80    |
| 500                  | 4.75      | 11000/433           | Copper              | 1750         | 800                | 5800                | 74x56x80    |
| 630                  | 4.75      | 11000/433           | Copper              | 2000         | 900                | 7200                | 76×60×85    |
| 800                  | 5.00      | 11000/433           | Copper              | 2400         | 1200               | 8200                | 78×75×85    |
| 1000                 | 5.00      | 11000/433           | Copper              | 2800         | 1300               | 11500               | 80x85x90    |
| 1250                 | 5.00      | 11000/433           | Copper              | 3500         | 1650               | 13000               | 82x87x90    |
| 1600                 | 6.25      | 11000/433           | Copper              | 4500         | 2000               | 16000               | 86x86x90    |
| 2000                 | 6.25      | 11000/433           | Copper              | 5400         | 2400               | 21000               | 90×100×90   |
| 2500                 | 6.25      | 33000/11000         | Copper              | 6400         | 2800               | 23000               | 120x100x98  |
| 3150                 | 6.25      | 33000/11000         | Copper              | 7800         | 4200               | 28000               | 130x100x100 |
| 5000                 | 7.15      | 33000/11000         | Copper              | 10200        | 6200               | 32000               | 140×120×120 |

EPOXY RESIN CAST VOLTAGETRANSFORMERS







# FROM OUR ESTEEMED CLIENTELE















































(Electrical Division)







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